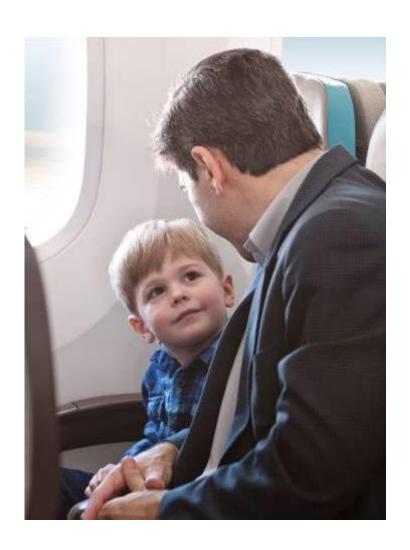




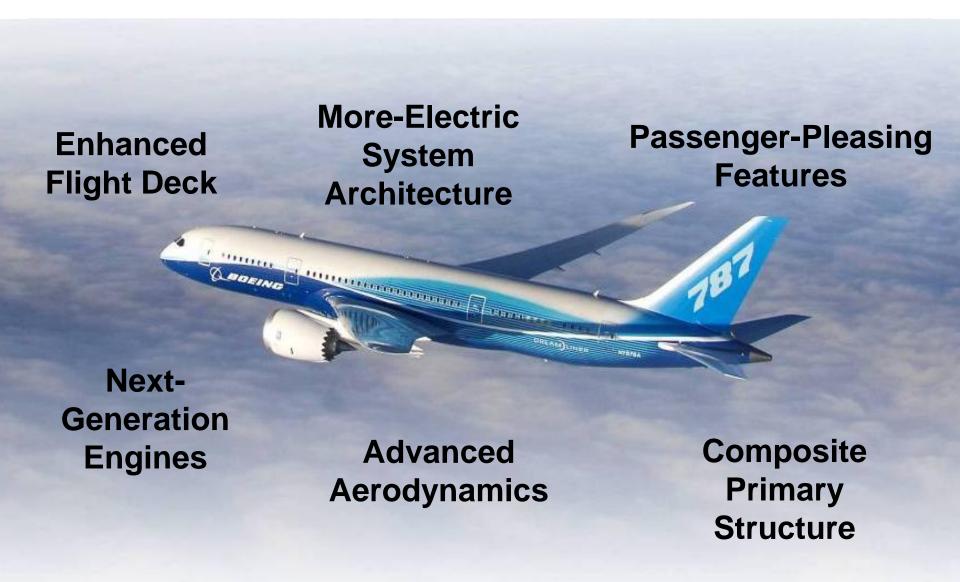
Mike Sinnett 787 Vice President and Chief Project Engineer Boeing Commercial Airplanes

#### Safety Is Boeing's Top Priority

- Flying is the safest method of travel.
- Industry, FAA and NTSB continue to pursue improvements.
- The 787 followed the same design philosophy that made all other Boeing models safe.
- Continuous review of performance contributes to the safety of air travel.



### **Boeing 787 Overview**



Technologies Leveraged to Deliver Value

#### Rigorous Tier 1 Supplier Selection Process

 Potential suppliers supported initial development work.

#### Assessment criteria included:

- Technical expertise and experience.
- Quality assurance and product safety.
- Demonstrated production capabilities.
- Engagement and collaboration.

# The assessment process included:

- Site visits.
- Proposals submitted.
- Extensive evaluation.

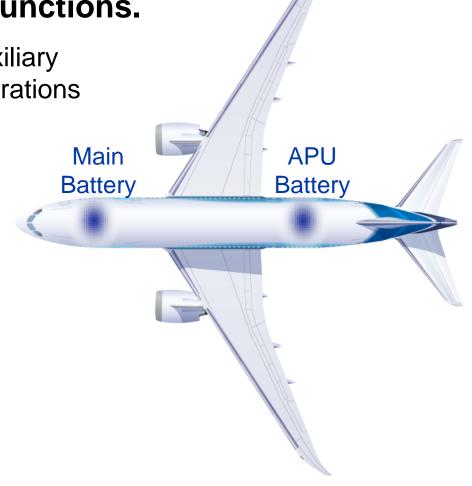


Boeing Safety Philosophy Underlies Supplier Selection

#### 787 Lithium-Ion Batteries

#### Batteries perform limited functions.

- Primary function: on-ground auxiliary power unit start and ground operations
- Secondary function: in flight, one of multiple sources of backup power



Batteries Not Needed for Safe Flight or Landing

#### Why Lithium Ion?

- Requirements included:
  - Safety.
  - Power capability.
  - Charging characteristics.
  - Storage capacity.
  - Low weight.
- Technologies evaluated:
  - Nickel cadmium.
  - Lithium cobalt.
  - Lithium manganese.





Feature	Lithium Ion (Lithium Cobalt)	Nickel Cadmium
Voltage	32V	24V
Maximum weight	63 lb	107 lb
Current provided for power-up	150 amps	16 amps

Lithium Ion Best Suited for 787 Requirements

#### **FAA Oversight**

- The FAA defined the certification requirements for the battery.
- The FAA provided rigorous oversight of the development process.
  - The FAA retained approval of standards, methods of compliance and safety items.
  - The FAA was closely involved, reviewing requirements, test procedures and results.



 FAA involvement and safety assessment continue after the type certificate is issued through the FAA-Boeing continued operational safety process.

FAA Involved Throughout Product Lifecycle

#### **Special Condition and Issue Paper**

- The FAA applied the Special Condition to models built by several manufacturers.
- The FAA sent Issue Paper SE-9 to Boeing in June 2005.
- Boeing responded to the issue paper in December 2005.
  - Boeing agreed with the FAA's draft Special Condition and proposed how compliance would be shown.
  - The FAA modified one requirement, regarding flight crew indication of battery capacity, based on Boeing's input.

## **Certification of the Boeing 787**

 The 787 certification effort was the most extensive in Boeing's history.

 Lithium-ion battery certification was rigorous and subject to close FAA oversight.

 Certification validated that the 787 is safe and reliable.

August 26, 2011 — 787 Achieves Certification

#### **Summary**

- Boeing, other manufacturers, the FAA and the NTSB have worked together to create the safest transportation system in the history of the world.
- The 787 continues this proud legacy it encompasses more than
  65 years of jet airplane design expertise and lessons learned.
- The 787 was certified following the most rigorous test and certification program in the history of commercial air transportation.
- Lithium-ion batteries are the right choice for the 787 architecture, based on thorough technical assessments.
- Boeing worked closely with its suppliers and the FAA to demonstrate that the battery complied with all applicable Boeing and regulatory requirements.
- We have learned from the January events, which were not acceptable.
  We have developed a comprehensive set of solutions.
- Safety remains our highest priority.

Thank You for the Opportunity to Discuss This Subject



## **Backup**

#### **787 Battery Timeline**

